

# Component List of 3S Air Pin Type Lower Electrode Set for M5

## Model No. list

| Model No.                   |                              | ① 3S Air Pin For Nut Welding | ② Air Cap For Nut Welding | ③ Lower Holder For Nut Welding |
|-----------------------------|------------------------------|------------------------------|---------------------------|--------------------------------|
| Square Nut<br>Hexagonal Nut | <b>PNSET-5-5.8-2516-1-K</b>  | DPN-5P-5.8-K                 | PN-C5-6.0-C               | PN-SH1-1 (T=1/10)              |
|                             | <b>PNSET-5-5.8-2516-2-K</b>  |                              |                           | PN-SH1-2 (T=MT#2)              |
|                             | <b>PNSET-5-5.8-2516-3-K</b>  |                              |                           | PN-SH1-3 (T=1/5)               |
| Hexagon pilot nut           | <b>PNSET-P5-6.8-2516-1-K</b> | DPN-5P-6.8-K                 | PN-C5-7.0-C               | PN-SH1-1 (T=1/10)              |
|                             | <b>PNSET-P5-6.8-2516-2-K</b> |                              |                           | PN-SH1-2 (T=MT#2)              |
|                             | <b>PNSET-P5-6.8-2516-3-K</b> |                              |                           | PN-SH1-3 (T=1/5)               |

① 3S Air Pin For Nut Welding  
Center-Misalignment Prevention, Shouldered Type

② Air Cap For Nut Welding

③ Air & Spring Lower Holder for Nut Welding

**Commonn component:**

Bakelite Plate

BU-609-6

**Commonn component:**

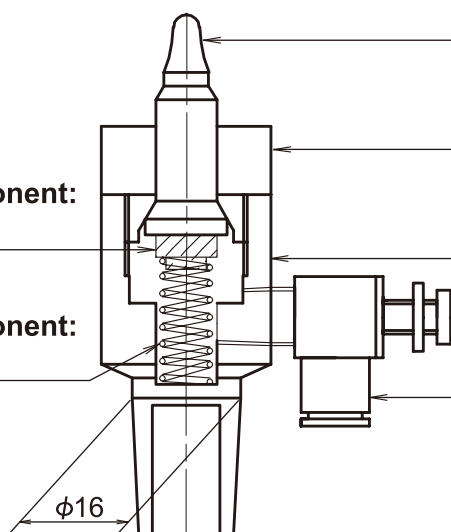
Spring

SP-68-24

**Commonn component:**

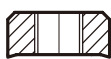
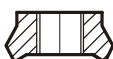
Speed Controller B (meter-in)

PSL-601B



[ Applicable conditions ]

**Square Nut / Hexagonal Nut**



Workpiece thickness: ~t2.6

Pilot hole: φ6.0

[ Applicable conditions ]

**Hexagon pilot nut**



Pilot (Ring)

Workpiece thickness: ~t2.6

Pilot hole: φ7.0

| Part name                                                                    | Use Quantity | MOQ  |
|------------------------------------------------------------------------------|--------------|------|
| 3S Air Pin Type Lower Electrode Set                                          | -            | 1set |
| ① 3S Air Pin For Nut Welding Center-Misalignment Prevention, Shouldered Type | 1            | 1    |
| ② Air Cap For Nut Welding                                                    | 1            | 1    |
| ③ Air & Spring Lower Holder for Nut Welding                                  | 1            | 1    |
| <b>Commonn component:</b> Speed Controller B (meter-in)                      | 1            | 1    |
| <b>Commonn component:</b> Bakelite Plate                                     | 1            | 5    |
| <b>Commonn component:</b> Spring                                             | 1            | 5    |